



# SportsPlay™

We Put the Value in Play!

**SportsPlay Equipment, Inc.**  
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## **PRIMARY SWING SET SPECIFICATIONS**

Swing legs shall be 13 gauge 1 7/8" O.D. Top rail shall be 13 gauge 2 3/8" O.D. Both are produced in a patented in line triple zinc flo-coating process that provides a smooth shiny uniform appearance with up to 25% greater corrosion resistance than galvanized schedule 40 pipe, along with greater strength and lighter weight for comparable sizes.

Swing end and center fittings shall be fabricated from 13 gauge 2 3/8" and 7 gauge 2 7/8" O.D. flo-coated tubing designed so that legs and top rails slide into the fittings and are held in place with socket set screws.

Standard swing hangers shall be stamped steel split clamp with ductile hanger and bronze bearings.

Chain shall be hot dip galvanized 4/0 chain link. Material diameter is .218 inches. Nominal inside link dimensions 1.29" x .38" with a working load limit of 670 pounds.

Swing seats shall be 6" x 30.5" x .25" molded rubber with steel plate inserts. Hardware shall be zinc coated. Recommended weight limit – 200 lbs per seat.

S-Hooks shall be 3/8" O.D., 3" long zinc coated.

Please let this letter serve notice that all products manufactured by SportsPlay Equipment (with the exception of our wheelchair accessible swing products) meet the CPSC guidelines as directed by the "Handbook for Public Playground Safety," and the "Standard Consumer Safety Performance Specifications for Playground Equipment for Public Use" as dictated by ASTM F 1487-01. Additionally, a list of all IPEMA certified products can be obtained at [www.IPEMA.org](http://www.IPEMA.org). A certificate of certification can be generated from this website.